



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4090-3**  
**Job Sheet 166718**



Part No: D4090-3

Job Qty: 10 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

DWG Rev. C ✓

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Due Date | Standard  |         | Workcenter/Supplier   |           |
|-------|------------|--------|----------|-----------|---------|-----------------------|-----------|
|       |            |        |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |
| 100   | Purchasing | 10 pcs | 10/27/17 | 0.00      | 0.00    | Purchasing            |           |
| 110   | Packaging  | 10 pcs | 10/27/17 | 0.00      | 0.00    | Packaging2            |           |
| 120   | QC         | 10 pcs | 10/27/17 | 0.00      | 0.00    | QC6                   |           |
| 130   | Packaging  | 10 pcs | 10/27/17 | 0.00      | 0.00    | Packaging3            |           |
| 140   | QC21-SA    | 10 Ea  | 10/27/17 | 0.00      | 0.00    | QC21                  |           |

Part Op 100 - Issue P/O: \_\_\_\_\_

Descriptions: 110 - Ensure material release note is attached

130 - \*\*\*ONE YEAR EXPIRED DATE FROM RECEIVING: \_\_\_\_\_ \*\*\*

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated   | Std Qty |
|----------------|----------------|----------|-----------|-------------|---------|
| 100-Purchasing | D4090-3P       | 10       | 0         | 0           | 0       |
|                |                |          | P0038041  | OCT 16 2017 |         |

### Part Specifications

Specifications could not be found.

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

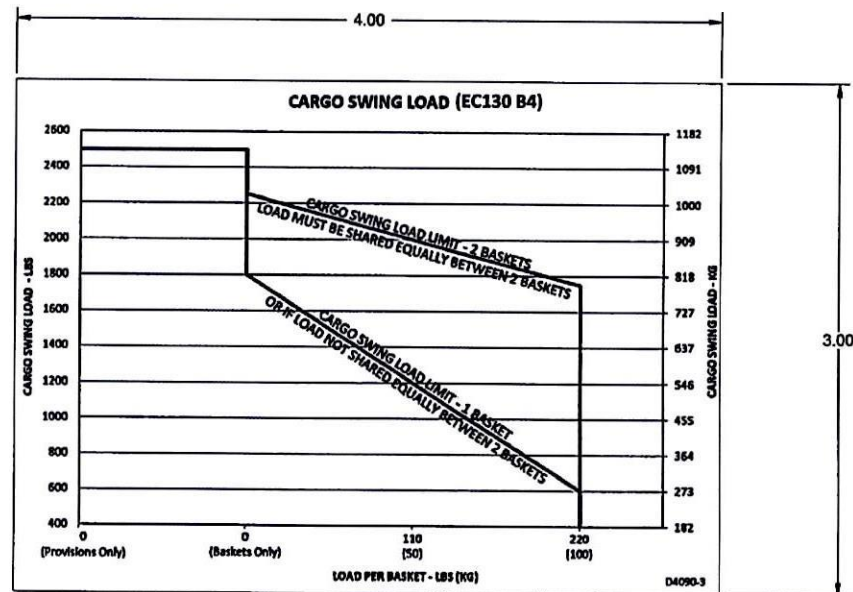


## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                                |                                                                                                                                                                                    |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       |                                              |  |
|--------------------------------------------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|--|-----------------------|----------------------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ |                                                | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |                                                            | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Skid-tube <input type="checkbox"/><br/>             Machining <input type="checkbox"/><br/>             Thermoforming <input type="checkbox"/><br/>             Large Fab <input type="checkbox"/> </div> <div>             Cross tube <input type="checkbox"/><br/>             Small Fab <input type="checkbox"/><br/>             Finishing <input type="checkbox"/><br/>             Composite <input type="checkbox"/> </div> <div>             Water Jet <input type="checkbox"/><br/>             Prod. Eng. Coord. <input type="checkbox"/><br/>             Rec/Store/Packaging <input type="checkbox"/><br/>             Supplier <input type="checkbox"/> </div> <div>             Engineering <input type="checkbox"/><br/>             Quality <input type="checkbox"/><br/>             Other <input type="checkbox"/> </div> </div> |                                               |  |                       |                                              |  |
| Date :                                                       |                                                | Step #:                                                                                                                                                                            |                                                            | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  | MRB (QSI042) Approval |                                              |  |
| Description Work Order Deviation                             |                                                |                                                                                                                                                                                    |                                                            | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                               |  |                       | Completed By                                 |  |
|                                                              |                                                |                                                                                                                                                                                    |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       | Lead hand / Supervisor Approval Verification |  |
|                                                              |                                                |                                                                                                                                                                                    |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       | QC / QA Coordinator Approval                 |  |
|                                                              |                                                |                                                                                                                                                                                    |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       |                                              |  |
| Root Cause                                                   |                                                | FAULT CATEGORY                                                                                                                                                                     |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       |                                              |  |
| Environment <input type="checkbox"/>                         | No Re-verification <input type="checkbox"/>    | Pressure/Forced <input type="checkbox"/>                                                                                                                                           | Temperature/Cure <input type="checkbox"/>                  | Power Loss/Surge <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Positioned Wrong <input type="checkbox"/>     |  |                       |                                              |  |
| Design <input type="checkbox"/>                              | Operator <input type="checkbox"/>              | Bending <input type="checkbox"/>                                                                                                                                                   | Set-up <input type="checkbox"/>                            | Folio/Program <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Outside Dimensions <input type="checkbox"/>   |  |                       |                                              |  |
| Doc/Data <input type="checkbox"/>                            | Offset/Setup <input type="checkbox"/>          | Centre Not Concentric <input type="checkbox"/>                                                                                                                                     | BOM/Route <input type="checkbox"/>                         | Grain <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Over/Under tolerance <input type="checkbox"/> |  |                       |                                              |  |
| Equip/Tooling <input type="checkbox"/>                       | Supplier <input type="checkbox"/>              | Cracks <input type="checkbox"/>                                                                                                                                                    | Broken/Damage/Defect <input type="checkbox"/>              | Weld <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Part Incorrect <input type="checkbox"/>       |  |                       |                                              |  |
| Handling/Pre <input type="checkbox"/>                        | Training <input type="checkbox"/>              | Crimp/Kink/Ripple/Wave <input type="checkbox"/>                                                                                                                                    | Inspection Incomplete/Unqualified <input type="checkbox"/> | Wrong Stock Pulled <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part Lost/Missing <input type="checkbox"/>    |  |                       |                                              |  |
| Material <input type="checkbox"/>                            | Use for Testing <input type="checkbox"/>       | Cuffs <input type="checkbox"/>                                                                                                                                                     | Contamination <input type="checkbox"/>                     | Out of Sequence <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Part Moved <input type="checkbox"/>           |  |                       |                                              |  |
| Internal Transport <input type="checkbox"/>                  | Poor Information <input type="checkbox"/>      | Crushing <input type="checkbox"/>                                                                                                                                                  | Countersink <input type="checkbox"/>                       | Off-set <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Drawing <input type="checkbox"/>              |  |                       |                                              |  |
| Tribal Knowledge <input type="checkbox"/>                    | Rushing <input type="checkbox"/>               | Heat Treat <input type="checkbox"/>                                                                                                                                                | Cut Too Short <input type="checkbox"/>                     | Mislabeled <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Finish <input type="checkbox"/>               |  |                       |                                              |  |
| LOA <input type="checkbox"/>                                 | Product Improvement <input type="checkbox"/>   | Wave/Twist in Tube <input type="checkbox"/>                                                                                                                                        | Instructions Incomplete/Unclear <input type="checkbox"/>   | Fit/Function <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Misread <input type="checkbox"/>              |  |                       |                                              |  |
| Substation <input type="checkbox"/>                          | Process Improvement <input type="checkbox"/>   | Marks/Chatter <input type="checkbox"/>                                                                                                                                             | Drill Holes <input type="checkbox"/>                       | Misaligned/off center <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Turning Sequence <input type="checkbox"/>     |  |                       |                                              |  |
| Past Expiry Date <input type="checkbox"/>                    | Manufacturing Process <input type="checkbox"/> | OTHER :                                                                                                                                                                            |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       |                                              |  |
| Misidentified <input type="checkbox"/>                       | Past Due <input type="checkbox"/>              |                                                                                                                                                                                    |                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                               |  |                       |                                              |  |



**D4090-3 PLACARD**

**NOTES:**

- 1) MATERIAL: RED TEXT ON WHITE ADHESIVE VINYL  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

**RELEASED**  
2017-01-11

**APPROVED**

|            |          |                                                          |        |
|------------|----------|----------------------------------------------------------|--------|
| DESIGN     | CC       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |        |
| DRAWN      | HS       |                                                          |        |
| CHECKED    | VS       | DRAWING NO.<br><b>D4090</b>                              | REV. C |
| MFG. APPR. | LL       | TITLE<br><b>PLACARD</b>                                  |        |
| APPROVED   | HS       |                                                          |        |
| DE APPR.   | DS       | SCALE<br>NTS                                             |        |
| DATE       | 16.12.14 |                                                          |        |

COPYRIGHT © 2018 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.





Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO038041

**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**PO No:** PO038041  
**PO Date:** 10/16/17  
**Due Date:** 10/23/17  
**Purchase Order  
Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

**E-MAILED**  
2017/10/16

| Items                       |          |     |                  |         |                             |          |        |          |                |                   |         |                     |                 |
|-----------------------------|----------|-----|------------------|---------|-----------------------------|----------|--------|----------|----------------|-------------------|---------|---------------------|-----------------|
| Line Item                   | Part     | Rev | Supplier Part No | Item No | Description                 | Item Tax | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)    | Extended Price  |
| 1                           | D3268-1P |     |                  |         | Placard : Dwg D3268-1 Rev A |          | Firmed | 10/23/17 | 6 Ea           | 0 Ea              | 6 Ea    | \$13.3333/Ea        | \$80.00         |
| Line Item Note Job # 166726 |          |     |                  |         |                             |          |        |          |                |                   |         |                     |                 |
| 2                           | D4090-3P |     |                  |         | Placard : Dwg D4090-3 Rev C |          | Firmed | 10/23/17 | 10 Ea          | 0 Ea              | 10 Ea   | \$13.3333/Ea        | \$133.33        |
| Line Item Note Job # 166718 |          |     |                  |         |                             |          |        |          |                |                   |         |                     |                 |
| 3                           | D4090-1P |     |                  |         | Placard : Dwg D4090-1 Rev C |          | Firmed | 10/23/17 | 10 Ea          | 0 Ea              | 10 Ea   | \$13.3333/Ea        | \$133.33        |
| Line Item Note Job# 166717  |          |     |                  |         |                             |          |        |          |                |                   |         |                     |                 |
|                             |          |     |                  |         |                             |          |        |          |                |                   |         | <b>Grand Total:</b> | <b>\$346.67</b> |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

210 Main West  
Hawkesbury, Ontario K6A 2H6  
Canada

## INVOICE

Invoice No.: 45123  
Date: 11/02/2017  
Ship Date:  
Page: 1  
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

| Quantity                                                                               | Description      | Base Price           | Disc. %      | Unit Price | Amount |
|----------------------------------------------------------------------------------------|------------------|----------------------|--------------|------------|--------|
| 6                                                                                      | D3268-1P.        | 13.3333              |              | 13.3333    | 80.00  |
| 10                                                                                     | D4090-3P.        | 13.3330              |              | 13.3330    | 133.33 |
| 10                                                                                     | D4090-1P.        | 13.3330              |              | 13.3330    | 133.33 |
|                                                                                        | PO# 038041       |                      |              |            |        |
|                                                                                        | Attn: Diane B    |                      |              |            |        |
|                                                                                        | Subtotal:        |                      |              |            | 346.66 |
|                                                                                        | H - HST          |                      |              |            | 45.06  |
|                                                                                        | HST              |                      |              |            |        |
| <p>Thank you for your business / Merci de faire affaire avec nous</p> <p>Sept 11-7</p> |                  |                      |              |            |        |
| Shipped By:                                                                            | Tracking Number: | HST: 825007651RT0001 | Total Amount |            | 391.72 |
| Comment: WO21279                                                                       |                  |                      | Amount Paid  |            | 0.00   |
| Sold By:                                                                               |                  |                      | Amount Owing |            | 391.72 |

\*\*\*\***CERTIFICATE of CONFORMITY**\*\*\*\*

**Customer:**

Studio SL2

**Purchase Order N°:**

038041

**Packing Slip N°:**

WO# 21279

**Part N°:**

**Serial N°:**

**Description:**

D3268-1P, D4090-3P,  
D4090-1P.

**Quantity:**

6, 10, 10.

**Certification:**

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

**Authority:**

3M

shelf Life:  
1 year

**APPROVAL:** Valerie Young

**Signature:**

*Val Y*

**Title:** office administrator

**DATE:**

Nov 02, 17.



## PRODUCT DATA SHEET



### Avery® IPM™ 2031

issued: 01/04/2005

#### Introduction

Avery® IPM™ 2031 is a high quality pressure-sensitive vinyl film, designed for use on wide format inkjet printers. Avery® IPM™ 2031 has excellent printing properties, allowing crisp print quality with bright and vibrant colours. Avery® IPM™ 2031 offers rapid ink drying and a water-resistant material. It combines good adhesion during its life and easy removal afterwards.

#### Description

Facefilm: 80-micron premium white calendered, topcoated vinyl.  
Adhesive: removable, acrylic based  
Backing paper: one side coated kraft paper, 140 g/m<sup>2</sup>

#### Features

- Excellent printability
- Vibrant and bright colours
- Crisp print quality
- Spray water resistant with specific pigmented inks
- Good adhesion, excellent removability
- Warranty on outdoor durability

#### Recommendations for use

A wide variety of full-colour graphics for indoor - and **short/medium term outdoor** applications such as posters, murals, displays, exhibition stands, vehicle graphics etc. Avery® IPM™ 2031 is suitable for application to a wide variety of substrates and will remove cleanly for up to 1 year after application.

IPM media should be handled with care as any surface contamination may affect the print quality. Media should be processed in an environment of 15-25°C and 30-70% relative humidity. After drying, the finished prints should be wrapped in polyethylene film and despatched flat or rolled with the printed side facing outwards. To protect prints against water, UV/light and abrasion, overlamination with a clear film is recommended. For specific details of Avery® DOL combinations, refer to "Technical Bulletin 5.3. Recommended combinations of Avery® Overlaminates and Avery® Digital Print Media"

**Always test your combination of Avery® IPM™ medium, inkjet printer and inks prior to commercial use.**

#### Compatibility

Avery® IPM™ 2031 is compatible with a broad selection of inkjet printers, when printing with pigmented, water based inks. For specific details refer to "Technical Bulletin 5.6 Avery Dennison Inkjet Print Media - Printer compatibility".

#### Durability:

Avery® IPM™ 2031 is warranted for outdoor use in conjunction with pigmented outdoor inks from HP, Encad and Colorspan. The warranted period varies from type of application and type of overlaminate from 18 months up to 5 years. For full details, see our Avery® IPM™ Outdoor warranty.



[www.averygraphics.com](http://www.averygraphics.com)

Graphics Division  
Rijndijk 86, P.O. Box 118  
2394 ZG Hazerswoude - The Netherlands  
Tel +31 71 3421500 - Fax +31 71 3421538

## Physical properties

| Features                                                                                   | Test method <sup>1</sup>                                                | Results                    |
|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|----------------------------|
| Caliper, facefilm                                                                          | ISO 534                                                                 | 80 µm                      |
| Gloss                                                                                      | ISO 2813, 20°                                                           | 1%                         |
| Dimensional stability                                                                      | DIN 30646                                                               | 0.3 mm. max                |
| Adhesion, initial                                                                          | FINAT FTM-1, stainless steel                                            | 180 N/m                    |
| Adhesion, ultimate                                                                         | FINAT FTM-1, stainless steel                                            | 260 N/m                    |
| Flammability                                                                               |                                                                         | Self extinguishing         |
| Accelerating ageing                                                                        | DIN 53587, 500h exposure                                                | No negative impact on film |
| Shelf life                                                                                 | Stored at 22° C/50-55 % RH                                              | Performance                |
| Removability                                                                               |                                                                         | 2 years                    |
|                                                                                            |                                                                         | up to 1 year               |
| <b>Not when applied to:</b> Nitro-cellulose paints, ABS, Polystyrene, certain types of PVC |                                                                         |                            |
| Durability <sup>2</sup>                                                                    | Overlaminated with DOL 4300                                             | 5 years                    |
|                                                                                            | Overlaminated with DOL 1000, DOL 1100 with overlaps                     | 3 years                    |
|                                                                                            | Overlaminated without overlaps for static applications only             | 2 years                    |
|                                                                                            | Without overlaminate and used for static, Non-abrasive application ONLY | 18 months                  |
|                                                                                            |                                                                         |                            |

Only when printed with ENCAD GO, HP and Colorspan pigmented inks and when properly applied in accordance with our application instructions. Only applicable for vertical exposure.

## Temperature range

| Features                | Results        |
|-------------------------|----------------|
| Application temperature | Minimum: +10°C |
| Service temperature     | -20°C to +80°C |

### Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of these Conditions, the English version shall be controlling.

### Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### 1) Test methods

More information about our test methods can be found on our website.

### 2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



www.averygraphics.com

### Graphics Division

Rijndijk 86, P.O. Box 118  
2394 ZG Hazerswoude - The Netherlands  
Tel +31 71 3421500 - Fax +31 71 3421538



**DART**  
AEROSPACE  
**S007539**



Placard

**Dart Aerospace Ltd.**

1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA

TEL.: 1 613 632-5200

Email: [sales@dartaero.com](mailto:sales@dartaero.com)  
[www.dartaerospace.com](http://www.dartaerospace.com)

**PART NO: D4090-3**

**Revision:**

**Operation: Purchasing**

**Change No:**

**Mfg Date: 11/07/17**

**Job No: 166718**